



**UNITED STATES ENVIRONMENTAL PROTECTION
AGENCY
REGION 10**

1200 Sixth Avenue, Suite 155
Seattle, WA 98101

ENFORCEMENT &
COMPLIANCE ASSURANCE
DIVISION

EXPEDITED SETTLEMENT AGREEMENT

DOCKET NO: CAA-10-2021-0187
This ESA is issued to: Ajinomoto Toyo Frozen Noodles Inc.
6500 North Marine Drive
Portland, Oregon

This Expedited Settlement Agreement (ESA) is being entered into by the U.S. Environmental Protection Agency Region 10 (EPA), by its duly delegated official, and by Ajinomoto Toyo Frozen Noodles Inc. ("Respondent") pursuant to Section 113(a)(3) and (d) of the Clean Air Act (CAA), 42 U.S.C. § 7413(a)(3) and (d), and by 40 C.F.R. § 22.13(b). On November 3, 2020, EPA obtained the concurrence of the U.S. Department of Justice, pursuant to Section 113(d)(1) of the CAA, 42 U.S.C. § 7413(d)(1), to pursue this administrative enforcement action.

ALLEGED VIOLATIONS

EPA has determined that Respondent violated the Risk Management Program (RMP) regulations promulgated at 40 C.F.R. Part 68 under Section 112(r) of the Clean Air Act (CAA), as noted on the enclosed Risk Management Plan Inspection Findings and Alleged Violations Summary ("Summary"), which is hereby incorporated by reference.

SETTLEMENT

In consideration of the penalty assessment factors set forth in Section 113(e) of the Act, 42 U.S.C. § 7413(e), and upon consideration of the entire record, the parties enter into the ESA in order to settle the violations described in the enclosed Summary for the total penalty amount of **\$1,200**.

This settlement is subject to the following terms and conditions:

Respondent, by signing below, waives any objections that it may have regarding jurisdiction, neither admits nor denies the specific factual allegations contained herein and in the Summary, and consents to the assessment of the penalty as stated above.

Respondent waives its rights to contest the allegations contained herein or in the Summary, to a hearing afforded by Section 113(d)(2)(A) of the CAA, 42 U.S.C. § 7413(d)(2)(A), and to appeal this ESA. Each party to this action shall bear its own costs and fees, if any.

Respondent also certifies, subject to civil and criminal penalties for making a false submission to the United States Government, that Respondent has corrected the violations listed in the enclosed Summary.

Respondent agrees to submit payment in full of the \$1,200 within 30 days of the filing of a fully executed copy of this ESA with the Regional Hearing Clerk.

Payment instructions are included on the enclosed "Payment Instructions," which is hereby incorporated by reference.

This original ESA must be sent by certified mail to:

Carmen Marquez, EPCRA non-313/CAA112(r) Enforcement Officer
Enforcement and Compliance Assurance Division
U.S. Environmental Protection Agency
1200 Sixth Avenue, Suite 155, Mail Stop: 20-C04
Seattle, Washington 98101-3188

Upon Respondent's submission of the signed original ESA, signature by EPA, filing with the Regional Hearing Clerk, and timely payment of the penalty, EPA will take no further civil penalty action against Respondent for the alleged violations of the CAA referenced in the Summary. EPA does not waive its right to any other enforcement action for any other violations of the CAA or any other statute.

If the signed original ESA is not returned to the EPA Region 10 at the above address by Respondent within 45 days of the date of Respondent's receipt of it (90 days if an extension is granted), the proposed ESA is withdrawn, without prejudice to EPA's ability to file an enforcement action for the violations identified herein and in the Summary.

This ESA is binding on the parties signing below.

This ESA is effective upon filing with the Regional Hearing Clerk.

FOR RESPONDENT:

Signature: Matt Rogers Date: 9-28-2021
Name (print): Matt Rogers
Title (print): EMS MANAGER
Cost to correct violation(s): \$ 1000.00

FOR COMPLAINANT:

EDWARD KOWALSKI Digitally signed by EDWARD KOWALSKI
Date: 2021.09.28 14:33:53 -0700' Date: _____

Edward J. Kowalski
Director
Enforcement & Compliance Assurance Division

Hereby ratify the ESA and incorporate it herein by reference. It is so ORDERED.

RICHARD MEDNICK Digitally signed by RICHARD MEDNICK
Date: 2021.09.29 12:38:54 -0700' Date: _____

Richard Mednick
Regional Judicial Officer



U.S. ENVIRONMENTAL PROTECTION AGENCY

Risk Management Program Inspection Findings and Alleged Violations Summary Region 10

REASON FOR INSPECTION: This inspection is for the purpose of determining compliance with Section 112(r)(7) accidental release prevention requirements of the Clean Air Act, as amended 1990. The scope of this inspection may include, but is not limited to: reviewing and obtaining copies of documents and records; interviews and taking of statements; reviewing of chemical storage, handling, processing, and use; taking samples and photographs; and any other inspection activities necessary to determine compliance with the Act.

FACILITY NAME: Ajinomoto Toyo Frozen Noodles Inc	<input checked="" type="checkbox"/> PRIVATE # EMPLOYEES 16	<input type="checkbox"/> GOVERNMENTAL/MUNICIPAL POPULATION SERVED: Click here
FACILITY LOCATION: 6500 N. Marine Drive, Portland, Oregon 97203	INSPECTION START DATE: N/A	INSPECTION START TIME: Click or tap here to enter text.
MAILING ADDRESS: 6500 N. Marine Drive Portland, Oregon 97203	INSPECTION END DATE: N/A	INSPECTION END TIME: Click or tap here to enter text.
RESPONSIBLE OFFICIAL, TITLE, PHONE NUMBER: Andrew Saunders Director of Operations (503) 734-1540	EPA FACILITY ID# 1000 0011 3334	
FACILITY REPRESENTATIVE(S), TITLE(S), PHONE NUMBER(S): Click or tap here to enter text.	INSPECTOR NAME(S), TITLE(S), PHONE NUMBER(S) Carmen Marquez, EPCRA non313/CAA112(r) Enforcement Officer, (206) 553-6052	
	INSPECTOR SIGNATURE	DATE

INSPECTION FINDINGS

IS FACILITY SUBJECT TO RMP REGULATION (40 CFR 68)?	<input checked="" type="checkbox"/> YES	<input type="checkbox"/> NO	
DID FACILITY SUBMIT AN RMP AS PROVIDED IN 68.150 TO 68.185?	<input checked="" type="checkbox"/> YES	<input type="checkbox"/> NO	
DATE RMP FILED WITH EPA 6/21/1999:	DATE OF LATEST RMP UPDATE: 6/1/2016		
1) PROCESS/NAICS CODE: 311412	PROGRAM LEVEL: <input type="checkbox"/> 1	<input type="checkbox"/> 2	<input checked="" type="checkbox"/> 3
REGULATED SUBSTANCE: Anhydrous Ammonia	MAX. QUANTITY IN PROCESS (lbs.): 13,500		

DESCRIPTION OF ALLEGED VIOLATIONS

CAA Section 112(r) and its implementing regulations in 40 C.F.R. Part 68 require an owner or operator of a stationary source that has more than a threshold quantity of a regulated substance (listed in § 68.130) in a process, to develop a Risk Management Plan (RMP) and Risk Management Program.

The owner or operator must review and update the RMP as specified in 40 C.F.R. § 68.190(b) as required by § 68.190(a). Ajinomoto Toyo Frozen Noodles Inc. failed to submit an updated RMP to EPA at least once every five years as required by § 68.190(a) and (b)(1). The first submission of the RMP that EPA has on file is dated 6/21/1999. The latest RMP submission that EPA has on file is dated 6/1/2016. The five-year update was due 6/1/2021.

DID FACILITY CORRECTLY ASSIGN PROGRAM LEVELS TO PROCESSES?	<input checked="" type="checkbox"/> YES	<input type="checkbox"/> NO		
ATTACHED CHECKLIST(S):	<input type="checkbox"/> PROGRAM LEVEL 1		<input type="checkbox"/> PROGRAM LEVEL 2	<input checked="" type="checkbox"/> PROGRAM LEVEL 3

BEFORE THE
UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

In the Matter of:)	DOCKET NO.
)	CAA-10-2021-0187
Ajinomoto Toyo Frozen Noodles Inc.)	
)	CERTIFICATE OF SERVICE
6500 North Marine Drive,)	
Portland, Oregon 97203)	
)	
Respondent.)	

The undersigned certifies that the original of the attached **CONSENT AGREEMENT AND FINAL ORDER, In the Matter of: Ajinomoto Toyo Frozen Noodles Inc., Docket No.: CAA-10-2021-0187**, was filed with the Regional Hearing Clerk and served on the addressees in the following manner on the date specified below:

The undersigned certifies that a true and correct copy of the document was delivered to:

Javier Morales
U.S. Environmental Protection Agency
Region 10, Mail Stop 20-C04
1200 Sixth Avenue, Suite 155
Seattle, Washington 98101
Morales.javier@epa.gov

Further, the undersigned certifies that a true and correct copy of the aforementioned document was delivered electronically to:

Matt Rogers
EHS Manager
Ajinomoto Toyo Frozen Noodles Inc.
6500 North Marine Drive
Portland, Oregon 97203
Matt.Rogers@ajinomotofoods.com

DATED this _____ day of _____, 2021.

TERESA
YOUNG

Digitally signed by
TERESA YOUNG
Date: 2021.09.29
12:53:32 -07'00'

TERESA YOUNG
Regional Hearing Clerk
EPA Region 10